



Base Chassis

DEMCO AUTOMATION www.demcowedge.com

AD-06 FULL AUTOMATIC 6 STATION DIAL CHASSIS

DESCRIPTION

The AD-06, also known as the **MINI-WEDGE**, was specifically developed to address a growing market demand for 2-3 part component assemblies. At 51" x 58", the AD-06 is the smallest dial chassis available in the **DEMCO** family.

STANDARD FEATURES

- Handles up to 6 **DEMCO WEDGE** style B stations.
- Dial accepts standard **DEMCO** nest blanks.
- Industrial proven cam driven dial indexer giving accurate reliable operation.
- Interlocking guard doors for operator safety.
- Welded Steel frame with Blanchard Ground table top. Extruded aluminum strut is used for all guards. Doors are equipped with clear polycarbonate windows.
- **DEMCO** Base configuration and **SUPAWEDGE** software supplied with chassis.

AVAILABLE OPTIONS

- 1 or 2 up assembly
- HEPA filter available for clean room environment inside chassis.
- **DEMCO WEDGE MONITOR** production software package to record production and downtime machine status.



UNTOOLED AD-06

TECHNICAL SPECIFICATIONS

Max No. Of **WEDGE** stations: 6
Index Positions (Dial Nests): 12

Width:	51.0in	(1292.8mm)
Length:	58.0in	(1474.9mm)
Height:	88.0in	(2032.8mm)
Table Height (from floor):	30.0in	(762.0mm)
Dial Height (from floor):	42.0in	(1066.8mm)

Operator Interface: Multi-Position Touch Screen

POWER: (must be specified at time of order)
Electrical: 480v/60 , 380v/50 , 220/60 , 110/60
Electric Outlets 110/60 single phase 15A Qty 8.

HOW TO ORDER

AD-06-11-0-0-XXX

VOLTAGE

1-110
2-208
3-220-240
4-380-410
5-440-480

VOLTAGE PHASE

1- 1 PHASE
3- 3 PHASE

DIRECTION

1- DIAL CW
2- DIAL CCW

AUX. SAFETY

0 - N/A

OPTIONS

(LEAVE BLANK IF NONE)
WL - WEDGE LINE
CR - CLEAN ROOM
HF - HEPA FILTER



CALL TOLL FREE 1-888-41-WEDGE